

2015 SUSTAINABILITY REPORT

Intercity Transit does a lot of great stuff to help the environment.

We want to tell you what we're doing!

Intercity Transit and Environmental Sustainability

Sustainability Statement

Public transportation is a cornerstone of community vitality, sustainability, and environmental stewardship. We uphold these qualities through our commitment to sustainable practices, leadership principles, and accessibility.

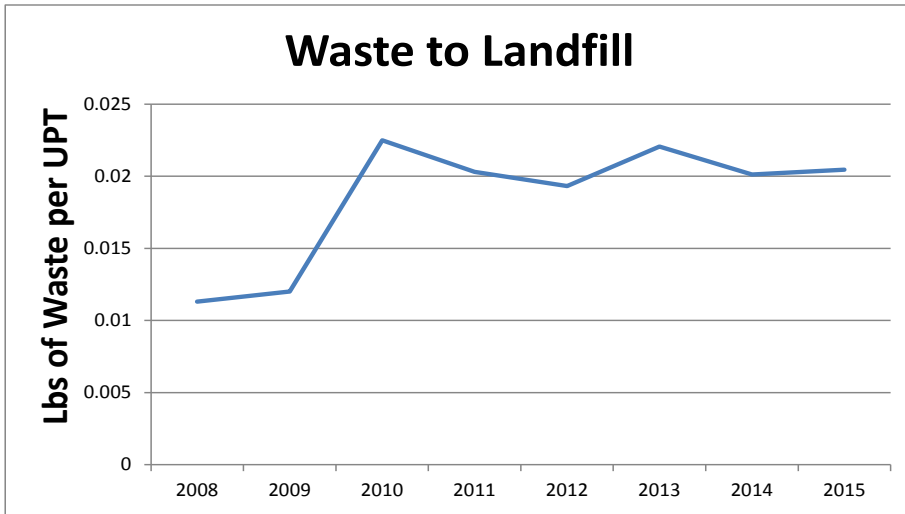
Sustainability is integral in our daily practices and long-term objectives to meet the transportation needs of the community.

Sustainability must consider people, planet, and prosperity.

Agency Policy Supports Sustainability

Our Environmental and Sustainability Policy states that we commit to:

- Continual improvement;
- Complying with all environmental laws, regulations, and industry standards;
- Communicating our policy to employees and those who work on our behalf;
- Preventing pollution;
- Incorporating sustainable practices in all areas of our operation; and
- Maintaining an ISO Certified Environmental & Sustainability Management System (ESMS).



*UPT = Unlinked Passenger Trip

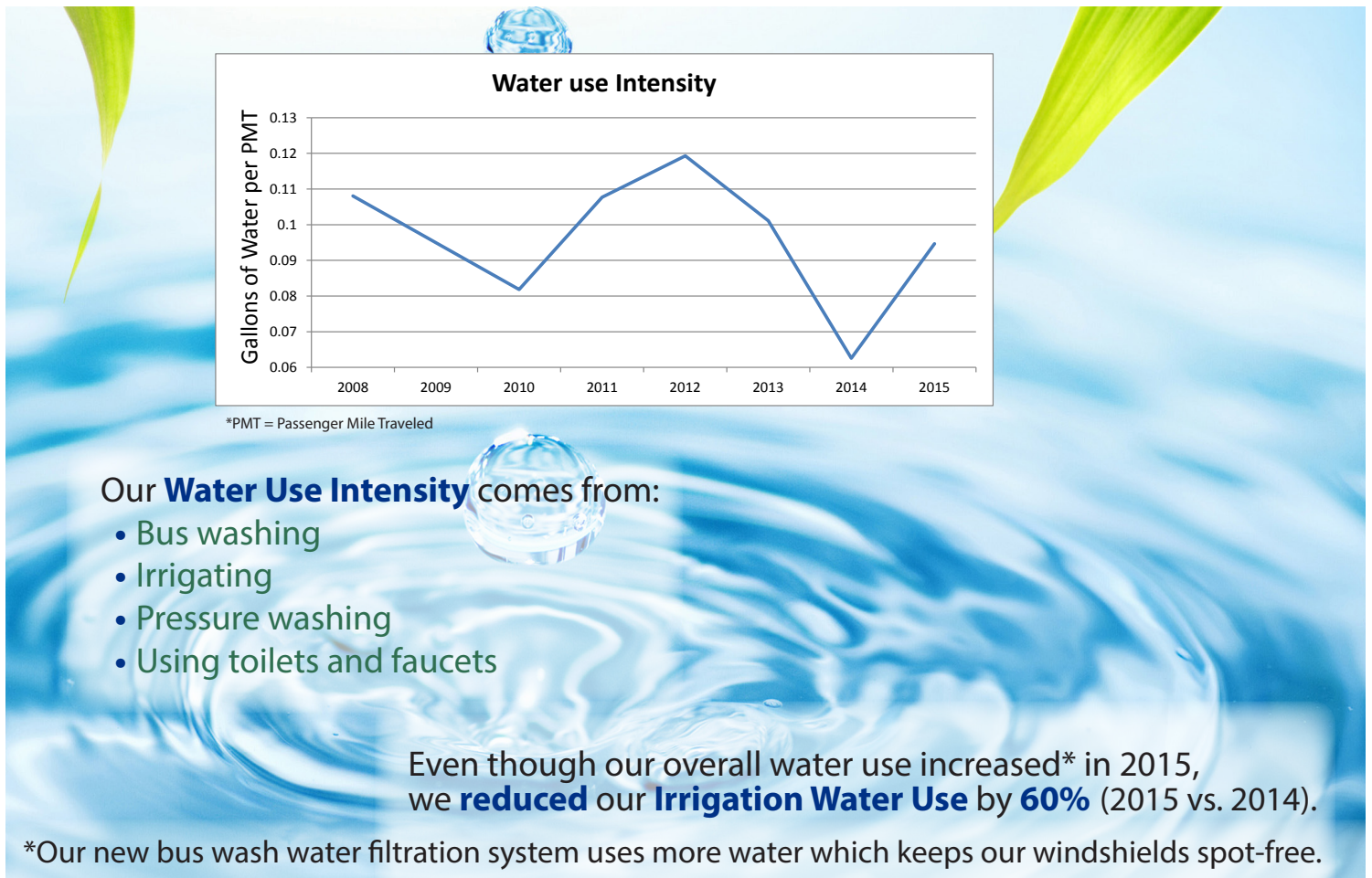
**We recycle 24% of our office, bus, and bus stop waste.
16% of our trash is from offices, and 84% is from bus stops and buses.**

We **Recycle**:

Oil • Filters • Coolant • Batteries • Metal • Lightbulbs • Packing Material • Cardboard

We **Reduce** paper use by encouraging:

electronic communication & documents • printing less or double-sided



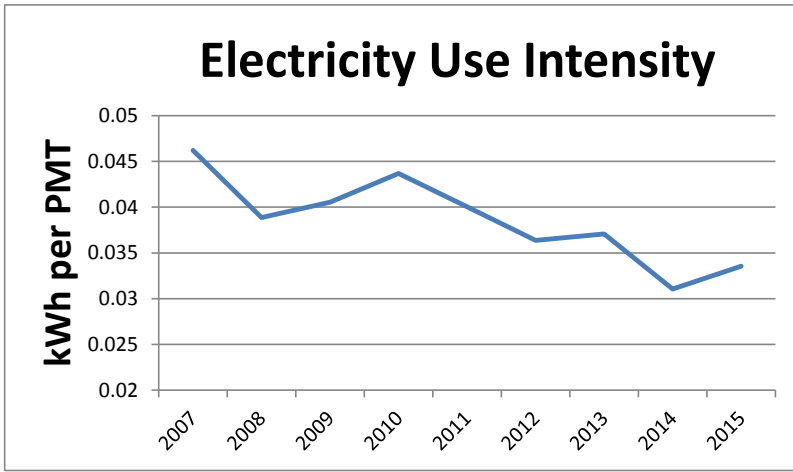
*PMT = Passenger Mile Traveled

Our **Water Use Intensity** comes from:

- Bus washing
- Irrigating
- Pressure washing
- Using toilets and faucets

Even though our overall water use increased* in 2015,
we **reduced** our **Irrigation Water Use** by **60%** (2015 vs. 2014).

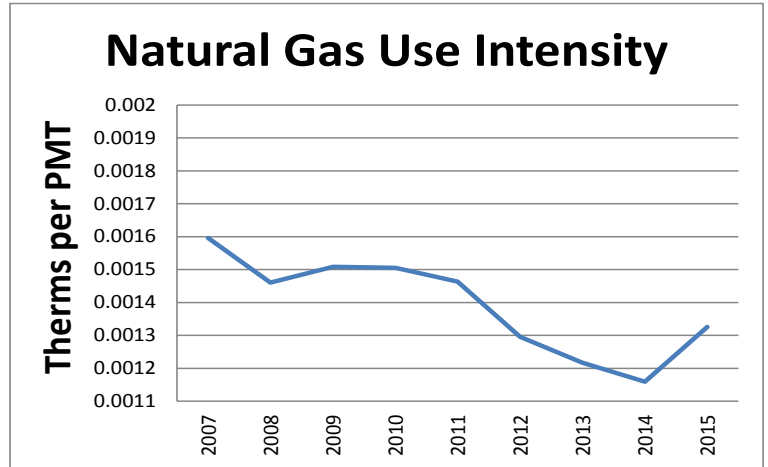
*Our new bus wash water filtration system uses more water which keeps our windshields spot-free.



*PMT = Passenger Mile Traveled

Our **Electricity Use** comes from:

- Lighting our facilities
- Powering our computers & office equipment
- Running our maintenance & facilities equipment



*PMT = Passenger Mile Traveled

Our **Natural Gas Use** comes from:

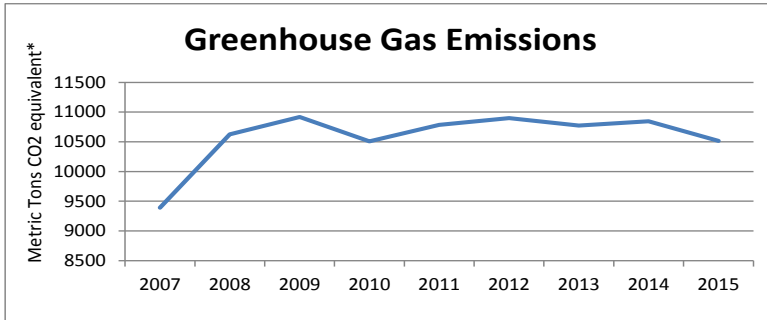
- Heating buildings, including the Olympia Transit Center
(note: milder winters = lower energy use)
- Heating water

Intercity Transit ensures no person is excluded from participation in, or denied the benefits of its transit services on the basis of race, color, or national origin consistent with requirements of Title VI of the Civil Rights Act of 1964 and Federal Transit Administration guidance in Circular 4702.

For questions, contact Intercity Transit's Title VI Officer at (360) 705-5885 or bholman@intercitytransit.com.

What contributes to our **Greenhouse Gas Emissions?**

- Fueling our vehicles (diesel & gasoline)
- Powering our facilities & equipment (electricity)
- Heating our buildings (natural gas)
- Traveling (commuting & business)



*MTCO2e per PMT = Metric tons Carbon Dioxide equivalent per Passenger Mile Traveled

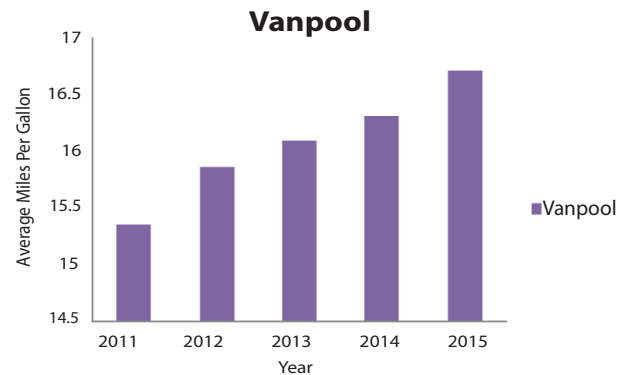
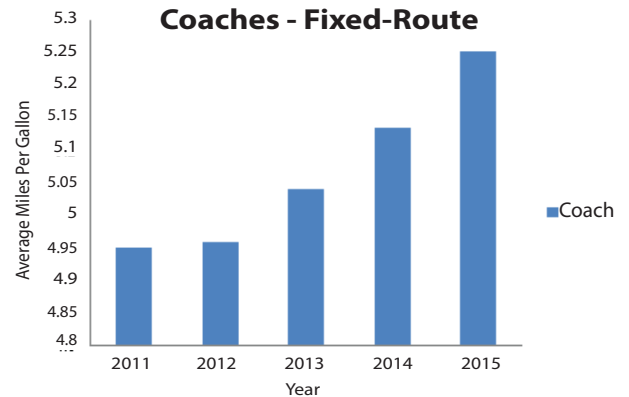
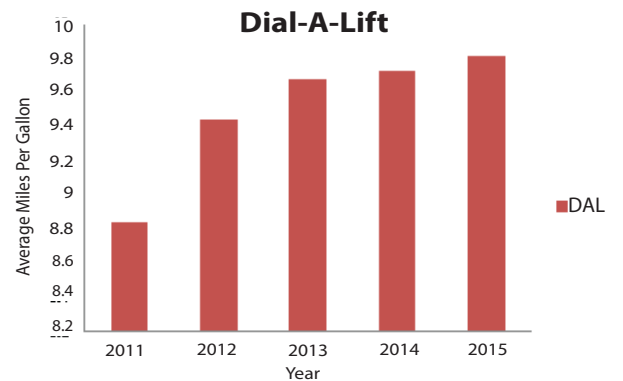


We **reduced** our **Greenhouse Gas Emissions** by:

- Improved fuel efficiency by: using lighter oils, maintaining proper tire pressure, and eliminating use of coach pre-heaters
- Encouraging employees & the community to drive less by riding the bus, carpooling, vanpooling, biking, & walking

How many **Miles Per Gallon** do our **vehicles get?** *Take a look!*

Fleet Fuel Economy



What **contributes** to our **savings**?

- Purchasing fuel-efficient vehicles
- Encouraging smooth driving & limiting idling
- Testing smaller Dial-A-Lift vans
- Testing lighter oil for Coaches & Dial-A-Lift vans

Intercity Transit's
Sustainability Program

